



MAXIMIZING UPTIME



GIANTS OF BELTING

smileymonroe.com

BORN IN IRELAND. MADE IN KENTUCKY.

We exist to keep you moving.

Smiley Monroe is a leading global supplier of high-performance conveyor belts and conveyor components, trusted by the world's top mobile equipment brands. Founded in Northern Ireland, UK in 1979, Smiley Monroe draws on more than four decades of belting expertise and has grown into an international supplier with production facilities across three continents.

From our Kentucky facility, we deliver our full range of flat and profiled conveyor belts, endless conveyor belts, ZIP CLIP® replacement conveyor belts and rubber products all engineered to maximize uptime in tough, real-world applications. Backed by a global manufacturing footprint and supply chain, we bring together American production with proven international innovation.

With a relentless focus on continuous improvement, we invest in our people, our processes, and our products—driving better performance today whilst looking toward a sustainable future.



OUR VALUES

Our values are our bedrock, guiding our decision-making. We've created a thriving workplace where together we can achieve great things for our customers, our people and our planet.

Our dedication to our customers is unwavering and our commitment to working collaboratively to problem solve is our driving force.



**SAFE PLACE
TO WORK**



**CLOSE TO OUR
CUSTOMERS**



**DETERMINED
TO SUCCEED**



**ONE BIG
FAMILY**



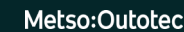
**PROBLEM
SOLVERS**



THE WORLD'S #1 CONVEYOR BELT SUPPLIER*

**JUST ASK OUR CUSTOMERS*

OUR BELTS CARRY THE REPUTATION OF THE WORLD'S
LARGEST MANUFACTURERS OF MOBILE EQUIPMENT.



INDUSTRIES WE SERVE

- Quarrying
- Mining
- Recycling & Waste Management
- Construction & Demolition
- Concrete & Aggregates
- Agriculture
- Airside

THE WORLD'S TOP 10
CRUSHING AND SCREENING
BRANDS CHOOSE SMILEY
MONROE BELTS.



NO ONE KNOWS CONVEYOR BELTS LIKE WE DO

WE'RE NOT CALLED THE GIANTS OF BELTING FOR NOTHING.

We stay close to our customers so we can understand your machines, your materials and your applications.

With uptime, efficiency and sustainability in mind, our experienced team of engineers work with you to recommend the most suitable conveyor belt for your application from our wide range of stock. From prototyping to production and aftersales, we're there to support you every step of the way.

MEET OUR PRODUCTS >>>>

ZIP CLIP[®]

WORLD'S FASTEST REPLACEMENT CONVEYOR BELT

Taking the aftermarket by storm, ZIP CLIP[®] is the fastest belt replacement system on the market. Supplied ready-to-fit with a factory-prepared mechanical splice, ZIP CLIP[®] offers the longevity of a hot vulcanized endless belt alongside speed of installation. Unlike DIY fasteners, which offer a temporary solution, ZIP CLIP[®]'s splice is proven to have equal to or greater tensile strength compared to the belt itself, meaning you can run ZIP CLIP[®] as a permanent conveyor belt with peace of mind. With less than one hour installation time, switching to ZIP CLIP[®] is saving thousands of downtime dollars and eliminating the need for vulcanizing teams in sites across America and beyond.

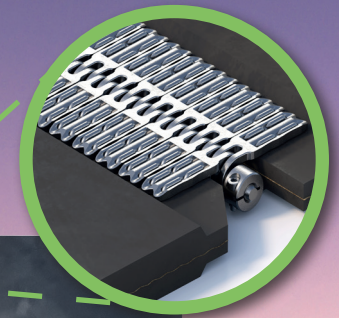


**SUPPLIED READY-TO-FIT - NO
VULCANIZING TEAM REQUIRED.**

SUITABLE FOR OVERBAND MAGNET BELTS.

AVAILABLE FOR BOTH CLEATED AND FLAT BELTS.

PU BELT CLEANER AND CONVEYOR SKIRTING FRIENDLY.



“With ZIP CLIP[®] the clips are already fitted to the joint so it’s ready to go, we just pull the old belt off and fit the ZIP CLIP[®].”

Kenny Harris, Superintendent at
Gaddie Samrock Quarry



Lasting up to four times longer than standard EP multi-ply belts, ToughFlex® is based on a straightwarp construction with a special weave of 2 fabric plies and an additional binder warp. The plies are reinforced to resist puncturing and are protected by premium, wear-resistant top and bottom covers.

AVAILABLE IN A RANGE OF SPECIFICATIONS
BOTH IN CLEATED AND FLAT BELTS.

SUPERIOR CUT, IMPACT AND
WEAR RESISTANT COVERS.

REINFORCED FABRIC PLIES TO
RESIST PUNCTURING.

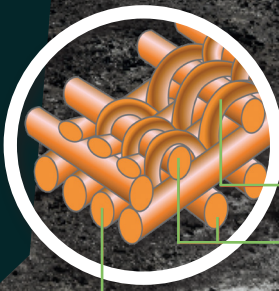
EXCELLENT TROUGHABILITY.

LONGER LIFESPAN - OUTLASTING
EP MULTI-PLY BELTS 4X TIMES.

PERFECT ALL-ROUND SOLUTION
FOR EXTREME CONVEYING.



TOUGHFLEX® CONSTRUCTION



Additional Binder Warp

Weft Direction

Warp Direction

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SPECIFICATIONS

Abrasion Resistance	Belt Specification	Ply	Top/Bottom Covers (inch)	Stock Widhts (inch)
A120	360PIW	2	3/8+1/8	36, 40, 42, 48, 51, 55 & 59
	360PIW	2	1/4+1/8	



INTEGRACLEAN™

BELTS THAT WORK AS HARD AS YOU DO

INTEGRACLEAN™ Cleated Belts have been built to last in a wide range of applications. Our extensive range of Cleat Profiles are integrally molded into the belts' top cover offering superior adhesion, increased conveyor belt lifespan and increased process efficiency.

**CLEATS INTEGRALLY MOLDED FOR
SUPERIOR WEAR LIFE.**

**CUSTOMIZED CLEATS IDEAL FOR
EACH APPLICATION.**

TOUGHFLEX® BASE BELTS AVAILABLE.

SUITABLE FOR INCLINED CONVEYING.



DID YOU KNOW?

Cleated belts are recommended on a conveyor incline greater than 20°.



CLEATS FOR EVERY APPLICATION

Our INTEGRACLEAT™ range offers a variation of cleat profiles for a range of applications from crushing and screening to recycling and baggage handling. Our team of experts can also design and manufacture a bespoke cleat pattern suitable for your particular application or material handling challenge.

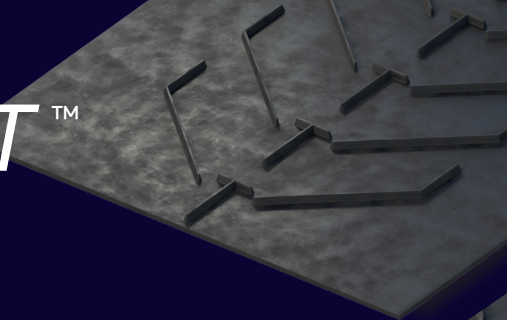


GIANTS OF BELTING

**CROSS CLEAT OVERBAND
MAGNET BELTS AVAILABLE**

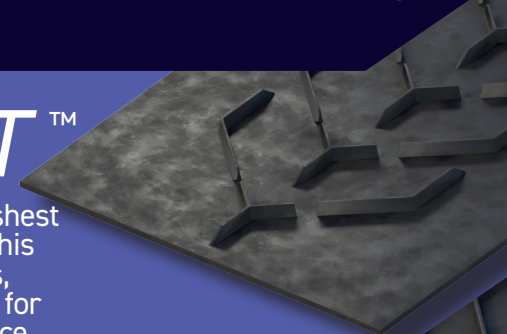
ROCKCLEAT™

Range designed to handle a variety of aggregate material from crushed rock to secondary screened material.



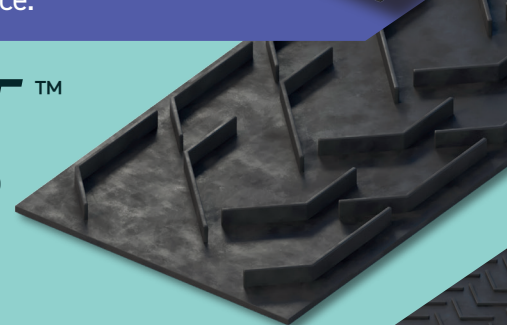
ROADCLEAT™

Road construction is one of the harshest applications. In machines used for this operation, such as milling machines, integrally molded cleats are a must for durability and long-term performance.



RECYCLEAT™

Designed for tight spaces and steep inclines, while reducing material spillage in waste processing applications.



AGRICLEAT™

AGRICLEAT™ boasts a range of cleat patterns and heights to suit any materials, even at steep inclines.



AIRCLEAT™

Belts that comprises griptop lightweight belting designed for baggage handling and airside applications.



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ENDLESS BELTS

Brands who care about performance choose Smiley Monroe belts. Smiley Monroe is proud to manufacture hot vulcanized, endless conveyor belts for the world's top mobile crushing and screening manufacturers. Available in flat and cleated belt profiles, we carry a wide range of stock, from lightweight belting for secondary applications to heavy-duty premium specifications such as ToughFlex® for the harshest conveying applications.

FLAT AND CLEATED PROFILES AVAILABLE.

WIDE RANGE OF STOCK OPTIONS AVAILABLE.

BRANDED WITH UNIQUE QUALITY ID NUMBER.

CAN BE HIGHLY CUSTOMIZED TO SUIT ANY APPLICATION.

SPECIALIZED BELT SPECIFICATIONS AVAILABLE.



CONSISTENT QUALITY

Warranty rates of under 0.1% across our Endless Belts range.

CONVEYOR BELT ROLLS

WIDEST RANGE OF CLEATED BELT STOCK ACROSS THE USA.

Smiley Monroe Inc offers cut length and full rolls of conveyor belt across the US. Our facility is stocked with a full range of conveyor belts, flat or cleated. With local stock in Kentucky and decades of conveyor expertise behind us, we deliver the belts you need fast.



GIANTS OF BELTING

CUT RUBBER PRODUCTS & FLAT PARTS

Smiley Monroe supplies a complete range of problem-solving conveyor components designed to prevent machine downtime and protect the wear life of the conveyor belt. We stock a complete range of plied and non-plied rubber sheet, skirting rubber, capping rubber as well as custom cutting machine specific parts such as gaskets, seals and chutes on our state-of-the-art CNC equipment. Speak to our technical team today to design a complete solution to prevent the common causes of conveyor downtime such as material spillage.



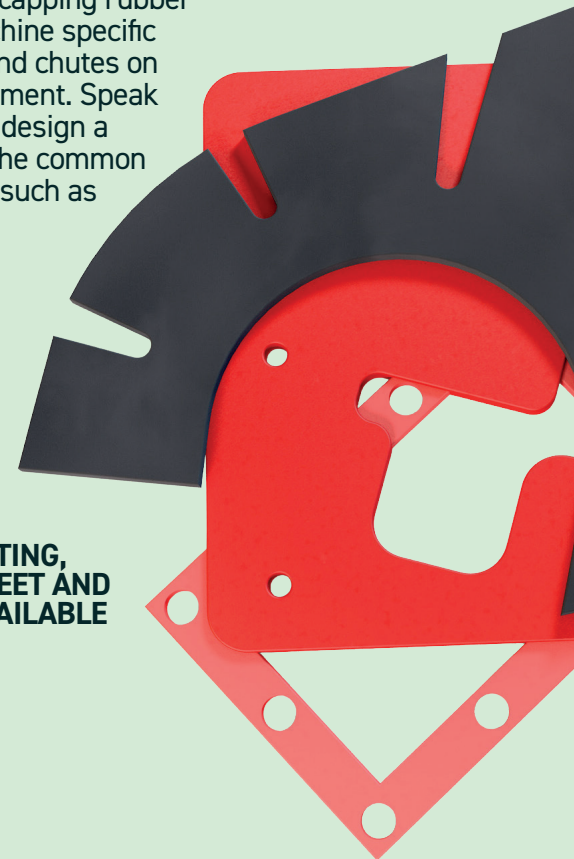
**CUSTOM CUT PARTS
CNC CUT TO ORDER**



**FULL RANGE OF SKIRTING,
RUBBER, RUBBER SHEET AND
CAPPING RUBBER AVAILABLE**



**SHORT LEAD TIMES
AVAILABLE**



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ENERGY SAVING POLYMER ROLLERS



Made from HDPE with a triple labyrinth seal, Smiley Monroe's Polymer Rollers are rust and moisture resistant, combating the common causes of roller failure and belt damage. With a self-cleaning surface, they contribute to more efficient conveying, with less risk of downtime due to belt damage.



**ENERGY SAVING - UP TO
60% LIGHTER THAN A
STEEL ROLLER**

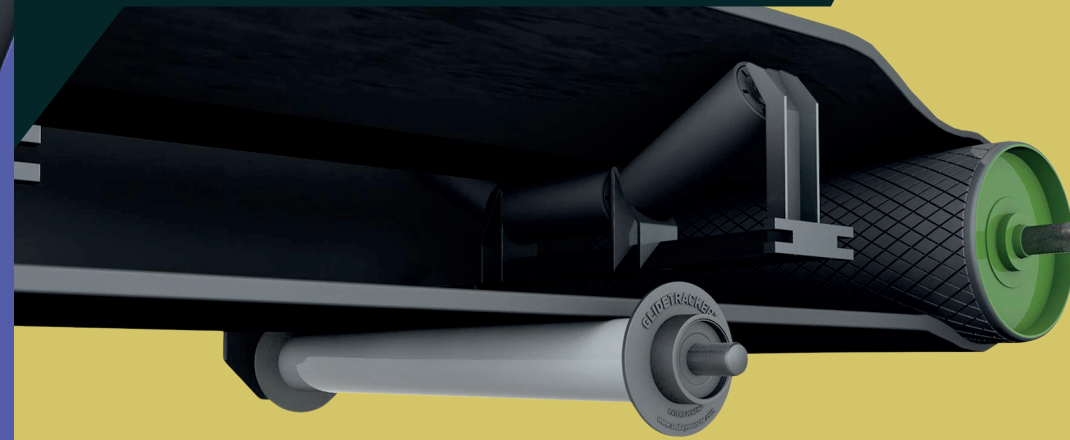


**DAMAGE-FREE - NO RUSTED
OR SHARP ROTATING EDGES**



**LESS NOISE POLLUTION THAN
STEEL ROLLERS**

GLIDETRACKER™ ROLLERS



Easy to install and low maintenance GlideTracker™ Rollers, offer a cost effective alternative to expensive mechanical steering rollers. With instant results, GlideTracker™ will keep your belt on track, preventing belt damage, material spillage and the associated downtime costs.



**EASY TO RETRO-FIT WITH
IMMEDIATE RESULTS**

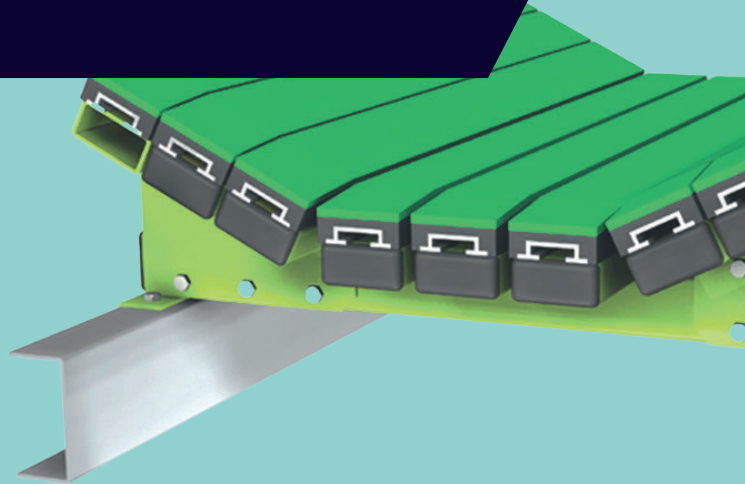


**KEEP YOUR BELT TRACKED,
PREVENTING DAMAGE**



**MINIMIZES MATERIAL SPILLAGE
AND ASSOCIATED CLEAN-UP
COSTS**

IMPACT BARS



For use at transfer/feed points, Impact Bars reduce the risk of puncture damage to your conveyor belts. Our Impact bars fully support the conveyor belt - preventing sagging and extending belt and skirting lifespan.



**PROTECTS BELT FROM
RIP / PUNCTURE DAMAGE**



**SHOCK-ABSORBING
RUBBER**



**REDUCES COSTLY MATERIAL
SPILLAGE**

PU CONVEYOR BELT CLEANERS

Our Polyurethane (PU) Belt Cleaners are designed to minimize conveyor downtime, belt damage, and spillage associated with the build-up of carryback material.



**HIGH EFFICIENCY, LOW
MAINTENANCE**



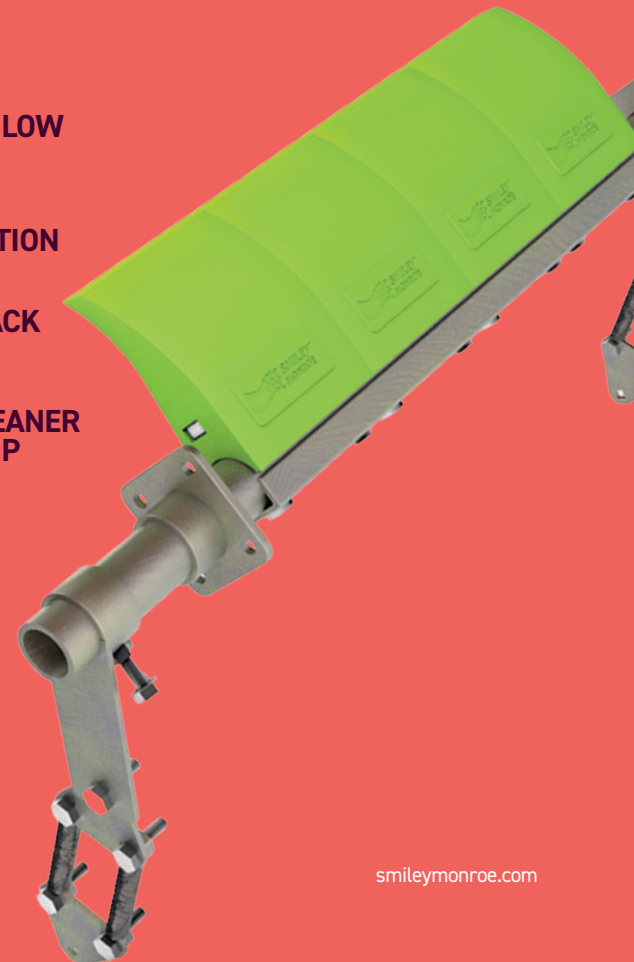
SIMPLE INSTALLATION



**REDUCE CARRYBACK
MATERIAL**



**CLEATED BELT CLEANER
AND TUNGSTEN TIP
AVAILABLE**





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DOWNLOAD
THE GIANT HANDBOOK

